FITTING INSTRUCTION FOR INSTALLING TRADESMAN SPECIAL

KIT NO: 107CKL001

1. Ensure all parts are present and correct.

2. Place the canopy support frames on the tray, ensuring they butt up against the loading board and are square. Ensure the frames run straight along the side of the tray, allowing a 5mm gap between the frame side and the drop sides to accommodate the sealing tape, then clamp in place.

3. Make sure the frames are square and in place, then drill through the tray base using a 8mm drill bit into the appropriate holes in the base frame. It is not necessary to use all the holes, as additional holes are put in the base frame to allow you to choose a hole that does not foul the tray ribs. Bolt down the 8mm bolts, washers and 8mm nuts. Repeat for both sides.

4. Use a sealant compound to water proof the loading board, then attach the 75mm x 25m angle supplied to the loading board of the tray. Make sure this is in line with the height of the support frames to make a front shelf for the canopy to sit on. Run a bead of sealing compound along the edge closest to the loading board and fill in any holes which may cause a leakage problem. (refer to Fig D)

5. Drill three (3)10mm drain holes above the angle through the trays' loading board to stop the build up of water. Run the sealing tape along the front edge of the angle to stop water leaking in to the canopy.

6. Rivet the saddle and pin lock on the front inside upright of each frame. These will lock under the drop sides so they can then not be opened from the outside of the canopy. (refer to Fig A below)

Fig A

7. Run Tesa tape along the middle of the support frames where the canopy base rails will sit and then fit D mould rubber along the outer edge of the support frames where the drop sides close on to, to fill the 5mm gap.

8. Place the canopy on the support frame making sure all three doors have adequate clearance and the canopy is sitting square. Clamp on the frame.

9. Check again making sure side and rear doors open and close correctly. Then drill from underneath in the appropriate holes, ensuring the alloy rib in the centre of the base rail is missed. Using the 6mm bolts, 6mm washers and 6mm spacers, bolt down the base frames. (refer to Fig B)

10. Rivet on the alloy angle to the top face edge of the drop side, flush with the inside and with the shorter side down to the drop side.

11. Remove the lock arms on the doors and add the central locking arm, if required, just behind the oval on the lock's shaft.

12.The light wire for the canopy brake light is on the left hand rear of the canopy. Connect this wire to the brake light of the tray using the connectors and inline fuse. The interior light is battery powered with AAA batteries.

Fig B & C
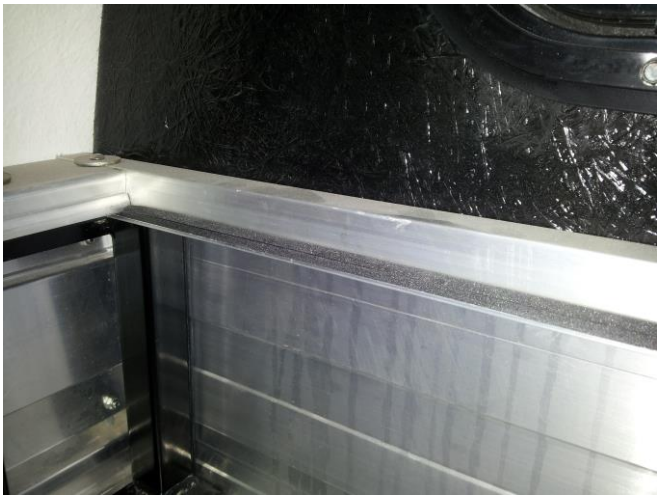
Fig D