



**FITTING INSTRUCTIONS FOR INSTALLING 3XM SMOOTH SERIES CANOPY  
FOR DUAL CAB GREAT WALL CANNON**

1. **PREPARATION:** When fitting a standard canopy, the loading board must be removed from the tray. Canopies which do not require removal of the loading board are available if specifically ordered. Please check the type of canopy before proceeding with the fitment of the canopy.

1b. For canopies which do not require the removal of the loading board, it will be necessary to fit an aluminum angle across the front of the tray. The top of the angle must be in line with the top of the body or the sides of the tray. Pre drill five (5) 3/16" (4.8mm) diameter holes through the angle into the tray or tub, spaced evenly and in appropriate position to suit the vehicle. It will be necessary to seal the angle against the headboard to prevent water leakage. Depending on the gap, seal with either a bed of silicone or with the tray bed sealing tape (k0903). Secure using 73STST6-8 rivets.

**FITTING THE CANOPY**

2. Attach the saddle clamps to the inner edge of the body or tray lip using four (4) pop rivets as illustrated. Ensure all clamps are level with the top of the tray. For Dual Cab vehicles, use two (2) saddle clamps on each side. Use a tape measure to check the appropriate positioning of the saddle clamp.



**2a. Place the canopy on the tray or tub making sure it is square across the front and down each side. Check that the door gap down each side is minimal and even. To achieve this, it may be necessary to use a sash clamp or jig bar to hold the canopy parallel.**

**2b. Mark the position of the saddle clamps on the underside of the canopy rails. Remove the canopy from the tray and drill 1/4" (6.35mm) clearance holes through the canopy base rails, channeling into the positions marked. Refer to diagram 1.**

**2c. Using the sealing tape provided, install two (2) layers of tape across the alloy angle on the front and one layer down each side of the tray or tub with the adhesive side to the tray.**

**2d. Position the canopy on the tray or tub and use the bolts, washers and nyloc nuts to fasten through the saddle clamps and pre- drilled holes. Do not over tighten. Check the alignment and locking bars of the rear tailgate.**

**3. Run the brake light wire in to the light cavity on the rear of the tub. Locate the brake light wire of the ute and connect the red wire to the brake light wire. Earth the white wire to the tub. Test the Brake light.**

**4. Add the clear anti scuff tape to the tub tailgate to stop the rubber rubbing on the paint work.**

**5. The interior light is battery powered with AAA batteries.**