



LANDCRUISER 60 SERIES WINDOWS – FITTING INSTRUCTIONS

OPEN UP THE PACKAGE – CHECK EVERYTHING IS INTACT AND CORRECT

ITEM KIT LIST:

- LIFT UP WINDOW
- PINCHWELD WITH A BUBBLE SEAL
- ALLOY Z FRAME ON BACK OF THE WINDOW
- BAG OF SCREWS
- GAS STRUTS ON WINDOW

1. REMOVE THE SLIDING WINDOW FROM THE VEHICLE, CLEAN THE SURFACE AND ANY DEBRIS AROUND THE HOLE.



2. PUSH ON THE PINCHWELD ON TO THE EXPOSED EDGE WITH THE BUBBLE SEAL FACING OUTWARDS.



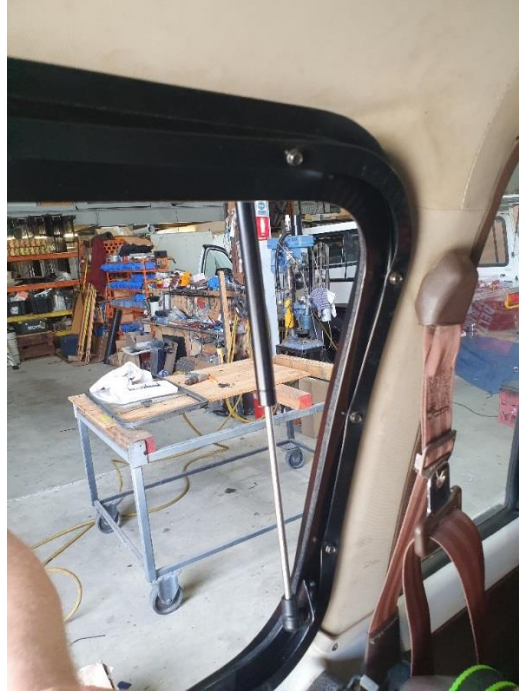
3. LAY THE WINDOW DOWN FLAT, FACE DOWN, THEN PLACE THE Z FRAME ALLOY OVER THE BACK OF THE WINDOW (THIS IS HOW IT WAS PACKED). PRE DRILL THE HOLES IN TO THE FRAME THROUGH THE EXSISTING HOLES IN THE Z FRAME -



4. REMOVE THE Z ALLOY AND PLACE THE WINDOW IN TO THE HOLE. ENSURE THE BUBBLE SEAL HAS TAKEN UP ANY GAPS IN THE CORNERS.



5. OPEN THE WINDOW. PLACE THE Z FRAME ON THE BACK OF THE WINDOW INSIDE THE CAR, THEN USING A G CLAMP, SQUEEZE THE FRAME AND WINDOW TOGETHER NEXT TO ONE OF THE SCREW HOLES. ONCE IN PLACE, SCREW THROUGH THE HOLE INTO THE WINDOW SO IT IS JUST OVER FINGER TIGHT. COMPLETE THIS PROCESS ON ALL SCREW HOLES, THEN CHECK THE RUBBER ON THE OUTSIDE IS COVERING ALL GAPS AND THE WINDOW APPEARS TO BE SITTING SQUARE. THEN TIGHTEN ALL SCREWS UP INSIDE.



IF THE WINDOW GETS HARD TO OPEN OVER TIME – ADJUST THE BOLT ON THE BACK OF THE LOCK TO ADD MORE PRESSURE ONTO THE OUTSIDE FRAME.

IF YOU HAVE ANY ISSUES OR REQUIRE MORE INFORMATION, PLEASE CONTACT 3XM CANOPIES DIRECT ON 0732032212.