



## FITTING INSTRUCTIONS FOR 2022+ NEXT GENERATION FORD RANGER 3XM SMOOTH SERIES CANOPY

**NOTE#:** For vehicles with a Headboard or Sports Bars, these need to be removed before canopy fitment.

### THE PLASTIC CAPPING REMAINS ON THE TUB.

1. Open the Canopy box, and ensure all parts are correct. (see parts list below)
2. Remove the sports bar or headboard if required. Keep hold of the bolts.
3. Clean rear window of vehicle
4. Using the supplied (4) 8mm bolts, connect the supplied box section with the connected foam tape facing downwards on to the front end of the tub. The front end of the tub has 4 threaded holes, using a sealant fill the join between the box section and the vehicles plastic capping. Fill the 6 small holes below with some sealant and the supplied plugs. (if the tub has a liner – this process will not be required)



5. On the rear tailgate of the tub, remove the top 4 screws from the handle cover plate. Remove the backing paper from the foam tape that is applied to the canopy rear door sealing plate. Place the sealing plate on the tub tailgate with the foam tape facing downwards. Using the 4 removed screws, connect the sealing plate in to the threaded holes on the tub tailgate.



6. Attach the 2 supplied corner bracing brackets using the existing bolts from the tub to the front end of the tub. Tubs with a liner may require the liner to be removed to connect the angle brackets.



7. On the side plastic capping rails you will see 6 Rectangle cover plates. Remove these and place the supplied plastic Spacer blocks in to the exposed holes.



8. Using the supplied foam tape apply 2 rows down either side of the tub, one on the outside edge of the block and the other over the top of the block, then run a single strip over the box section on the front of the tub. Use a sealant to seal any joints.



9. Place the canopy on top of the tub, lining up the pre drilled holes in the canopy base frame with the holes in the blocks on the tub, use a sharp impliment to break through the tape if required.



10. Using the supplied 8mm bolts and washers, attached the canopy through the holes in the block and the tub, Hand tighten. Check the canopy is square and the gaps in the rear door are even top to bottom and are the same both sides. Tighten bolts.



11. Open the tailgate of the vehicle, on the inside edge you will see two brackets holding a rubber stopper. Remove these brackets, and add the flatbar with the pinchweld to it, with the pinchweld facing toward the back of the canopy. These will fill the gap in the vehicle tailgate.



12. Check interior light is working – This is powered by Triple AAA Batteries, Clean tub and canopy thoroughly.

**PLEASE NOTE – As Per the Ford Warranty Policy there is a requirement to fit load box reinforcement brackets when fitting canopies to Next-Gen Ranger vehicles from 2022MY this is to support the structural integrity of the load box when a canopy is fitted, Ford recommends the installation of load box reinforcement brackets (J Braces).**

These brackets are available from you Local ford dealer or from 3xm Canopies at an extra cost.

**CANOPY PARTS LIST.**

2 X ROLL OF SEALING TAPE

4 X M8 X 25MM BUTTON HEAD BOLTS

1 X BOX SECTION WITH 4 HOLES

12 X M8 LARGE WASHERS

6 X PLASTIC SPACER BLOCKS

6 x SMALL PLASTIC PLUGS

1 X REAR DOOR SEALING PLATE WITH PINCHWELD

2 X FLATBAR WITH PINCHWELD BRACKETS

6 X M8 X 45MM BUTTON HEAD BOLTS

6 X M8 NYLOC NUTS

2 X CORNER BRACING BRACKETS